

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	14.03.25	Job No.:	RD5397	ADR Yes/No:	N	ADR Date:		ECN #:	14- 537
Product No.:	D139-816	Created By:	RF	Approved By:					
Product Name:	Utility Interior Kit	Checked By:							

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	14/3/31	DQA / QA Coord.	Y	PS	14/3/31
Production Manager / Coord.	Y	LL/MF	14-3-31	QC Coordinator	Y	ED	14/3/31
Purchasing Coord.	N	CL		Customer Support	Y	SW/LM	14-3-31
Production Engineering Coord.	Y	DD/JLM	14.03.31	Customer Technical Support	Y	MB/HS	14-3-31
Production Engineering Coord.	Y	DL	14/03/31	Marketing Manager	Y	KO	14.03.31
Customer Order Processing	N	RM/CC		Sales Support Manager	Y	NM	14.03.31

Reason for Change: DSI 9686 & 9691 created per ERA request for new 300 series of aircraft.

Documents Affected:

MDL-D139-816 Rev. G
DSI 9686 Rev. A
DSI 9691 Rev. A
D4634 Rev. F
D5078 Rev. A

IF APPLICABLE: NCR: N/A PAR: N/A CAR: N/A

PAPERWORK UPDATE PARTS MUST COMPLY PREVIOUS PARTS SATISFACTORY

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings/Item ID's Under Review (URF)	N			
5	Update Master Document List (MDL)	Y	RF	MDL-D139-816 Rev. G	14.03.25 RF
6	Update Document Record (DR)	N			
7	Update Product Compatability Matrix	N			
8	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move / Update Electronic Files / Design Journal	Y	KJ		14.03.31
11	Update Product Specification Files (Bluefiles)	Y	KJ		14.03.31
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		14.03.31
13	Update Product Development Summary (STC applications)	N			14.03.31
14	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			14.03.31
15	Create/Update Parts / STC Database	Y	KJ		14.03.31
16	Update / Verify Airworthiness Release Certificate Database	Y	KJ	# 150	14.03.31
17	Create / Update Change Record Form / Item Card Database	Y	KJ	D139-816-011 @ CHG 005, DSI 9691-011 @ CHG 001	14.03.31
18	Create / Update Packaging Process Plan (PPP)	Y	KJ		14.03.31
19	Red Decals required on Packaging Process Plan (PPP)?	N			
20	Update Controlled Supplier Documents (Qpulse) Database	N			
21	Update Grey Project Binder / Electronic Project Folder	Y	KJ		14.03.31
22	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		14.03.31
23	Manufacturing Licensing Agreement Update	N			
24					

Description / Action:

- Update paperwork for kits in stock with DSI 9686 Rev. A & DSI 9691 Rev. A.
- Create BOM/routing for DSI 9686 Rev. A and DSI 9691 Rev. A Kits.
- D139-816-011 kit @ CHG 005.
- Add 1x D5078-1 bracket and 3x CB 200 to all future D139-816-011 kits in future and in stock.

ECN Verified & Complete: 

Date: 14/4/11